



FIRESAFE DECORPLY GRADING SHEET

Decortech Firesafe Decorply plywood is a natural product which is constructed with laminated glue lines between plywood layers, voids in the plywood layers are natural and can be seen on the panel edge.

While all care is taken, when plywood is machined, cut or perforated, chip-out and furring can occur making the holes, slots & grooves slightly imperfect.

When coating is applied to the face and panel edges the porosity levels and uptake of the applied coating can differ due to colour differences in the underlying substrate & grain of the face veneer plywood.

No two sheet of plywood are alike as it's a natural product there will obviously be colour and grain variations even when the plywood has been ordered project specific. This is unfortunately unavoidable because it is a natural product.

GRADE

DECORPLY

Sound Knots	Allowable 8 per sheet
Knot Holes	Allowable 6 per sheet
Bark Pockets	18mm across up to 30mm long, 6 per sheet
Rough Grain	Roughness Associated with Local Imperfections No Limit
Resin Pockets	12mm Across up to 30mm long, 5 per sheet
Stain	Nil
Filled Splits	3mm wide x 300mm long, limit 2 per sheet Or multiple splits up to 1.5mm x300mm long
Open Splits	Nil
Edge Voids	Knots Holes Arising from the use of the D grade Veneer
X / Bands & Centre Gaps	Max 10mm Wide
Short Narrow Backs	Maximum 5mm X half of Panel Length on one Layer only
Short Narrow Core	Maximum 5mm X half of Panel Length on one Layer only
Sander Snipe	Nil