



DÉCORTECH DÉCORPLY PLYWOOD GRADING

As Décorply plywood face veneer is a natural product there will obviously be colour & grain variations (i.e. no two trees are the same) the larger the order the greater the variation will be. Even when the Décorply is sourced from the same batch colour tones can vary. This is unfortunately unavoidable because it is a natural product.

GRADE	DÉCORPLY
Sound Knots	Allowable, 8 per sheet
Knot Holes	Allowable, 6 per sheet
Bark Pockets	18mm across up to 30mm long, 6 per sheet
Rough Grain	Roughness Associated with Local Imperfections No Limit
Resin Pockets	12mm Across up to 30mm long, 5 per sheet
Stain	Nil
Filled Splits	3mm wide x 300mm long, limit 2 per sheet Or multiple splits up to 1.5mm x300mm long
Open Splits	Nil
Edge Voids	Knots Holes Arising from the use of the D grade Veneer
X/Bands and Centre Gaps	Max 10mm Wide
Short Narrow Back	Maximum 5mm X half of Panel Length on one Layer only
Short Narrow Core	Maximum 5mm X half of Panel Length on one Layer only
Sander Snipe	Nil

For further information regarding Décorply Plywood please contact Décortech

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